

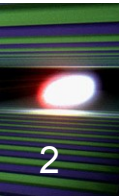
# X-ray Beamline Optics and Photon Diagnostics

Harald Sinn

Vacuum Team: Martin Dommach (WP73)

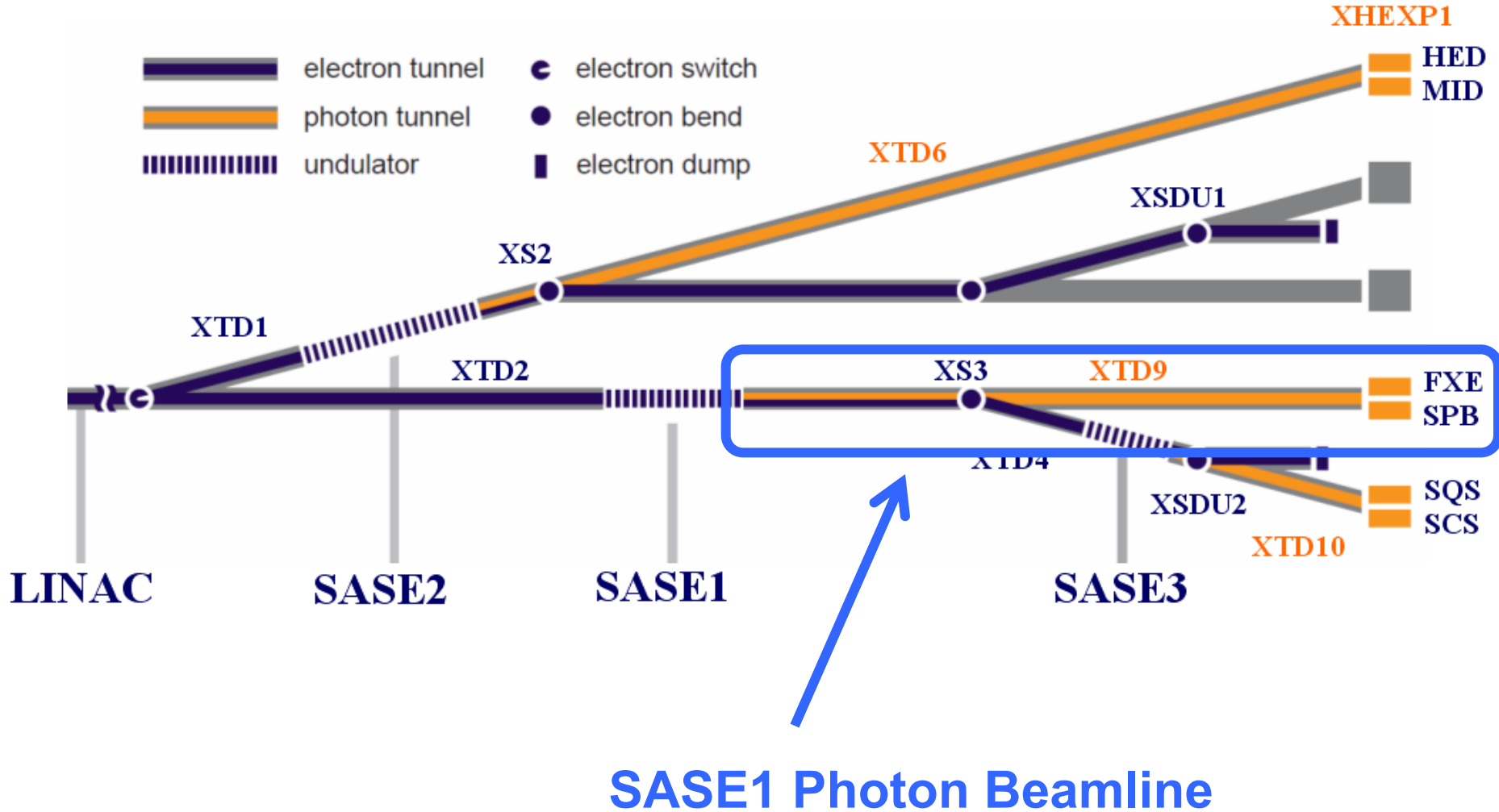
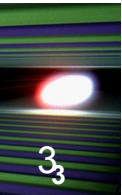
Diagnostics: Jan Grünert (WP74)

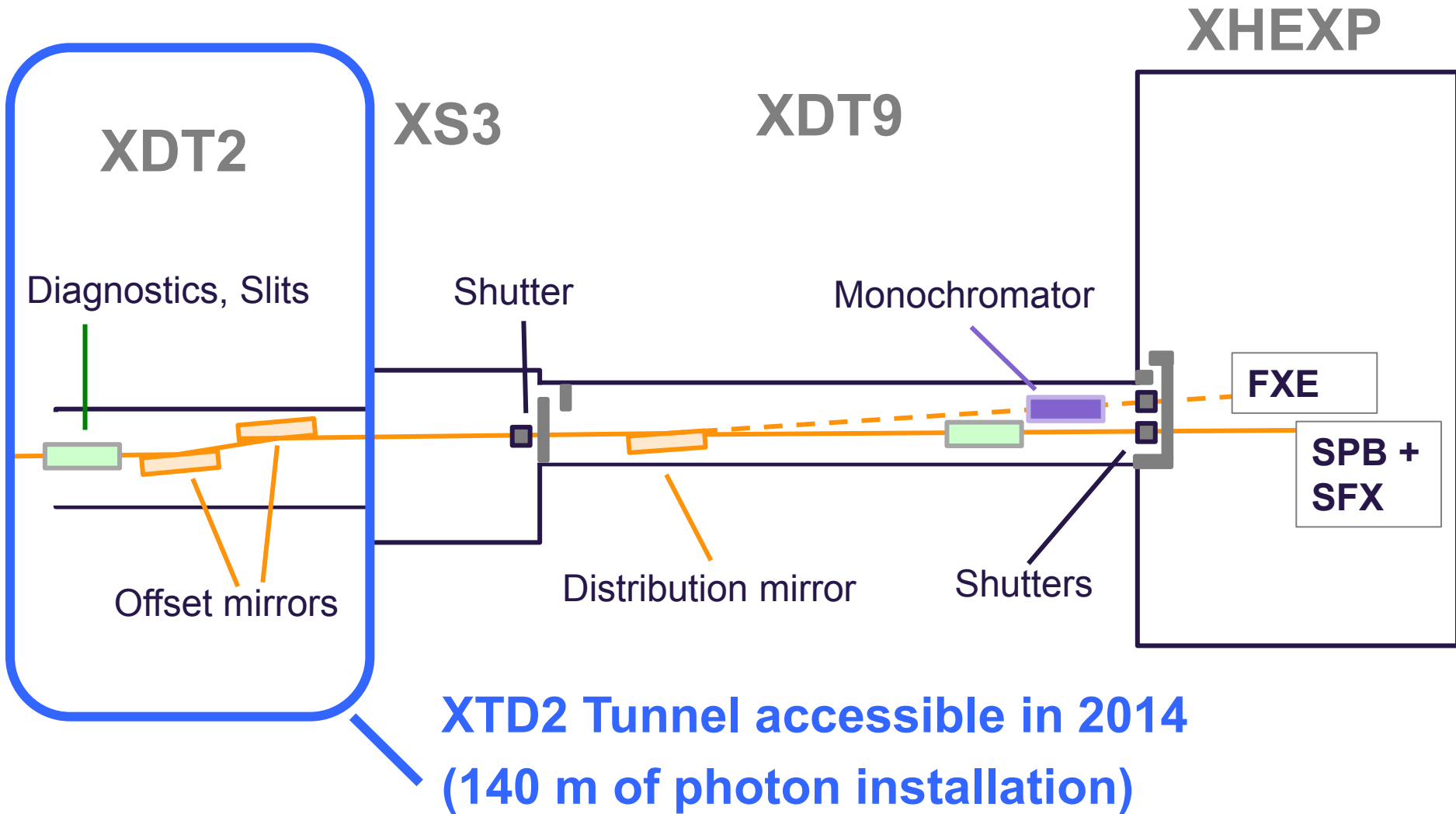
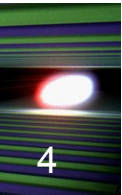
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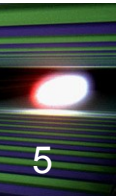
- Preparation activities in Hera South & tunnel installation progress in 2014
- Mirrors & Metrology in Petra III Lab

# Photon Beamlines





# Preparation at Hera South Lab





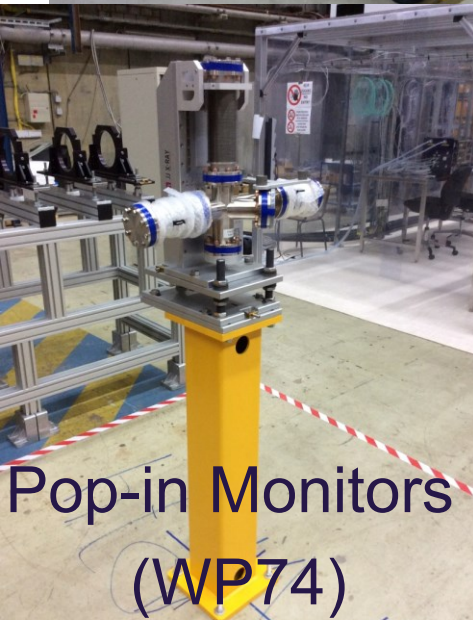
# Arrivals at Hera South



3 x Entrance Slits (SRA)



8 Photon Shutters  
(Frontends)



Pop-in Monitors  
(WP74)

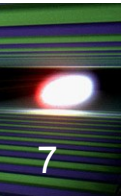


MCP detectors (WP74)



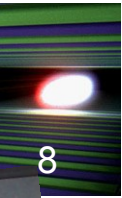
**December 2013: Test Installation**

**26. May 2014: Tunnel Installation Starts!**





# The early phase: May – August 2014

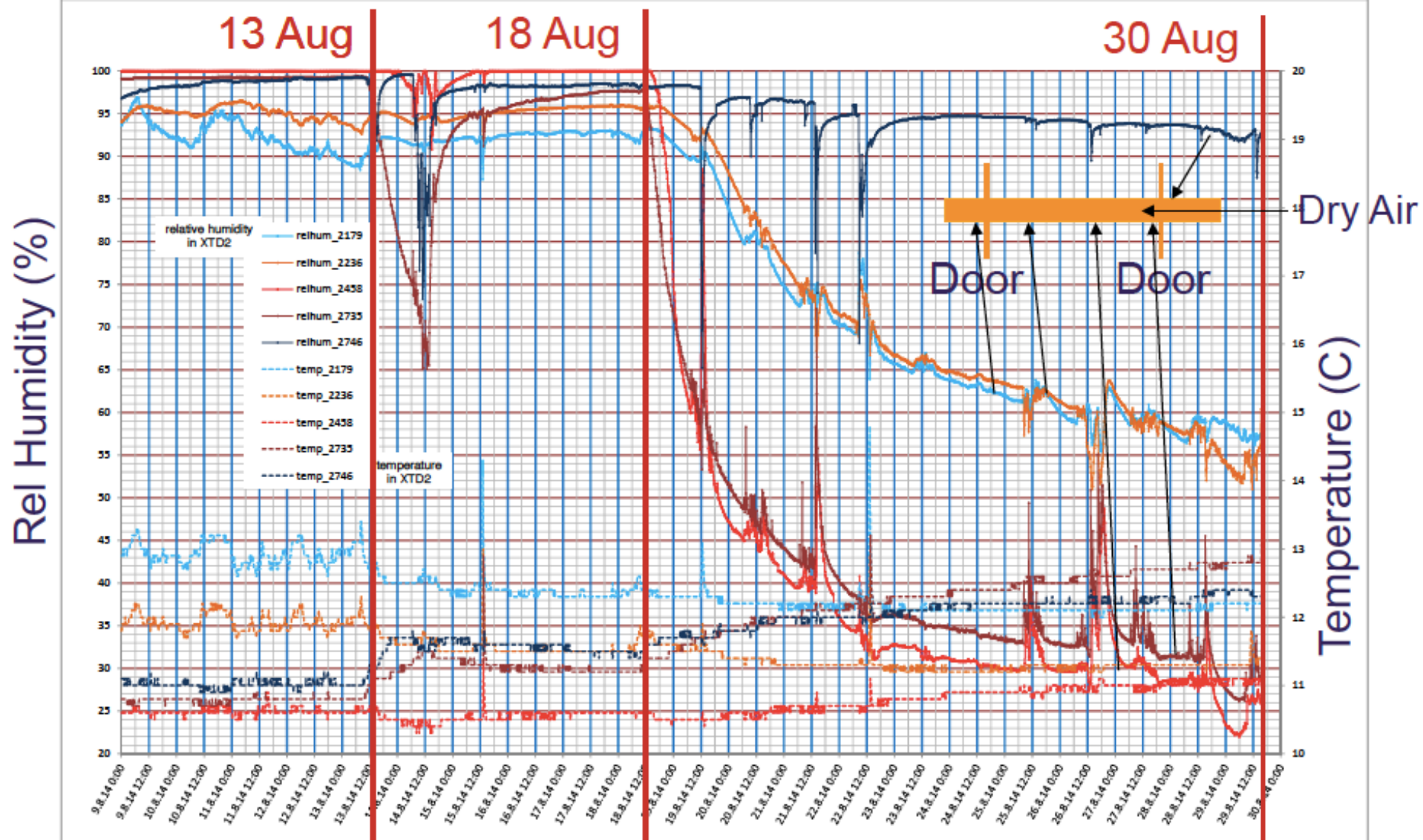
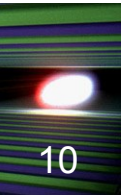




# Problem: Humidity



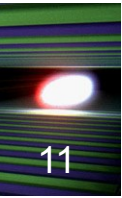
# Dehumidifier installed by MKK in August



from Sabine Cunis

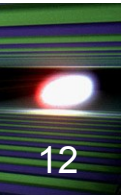


# Grouting base plate of mirrors with epoxy

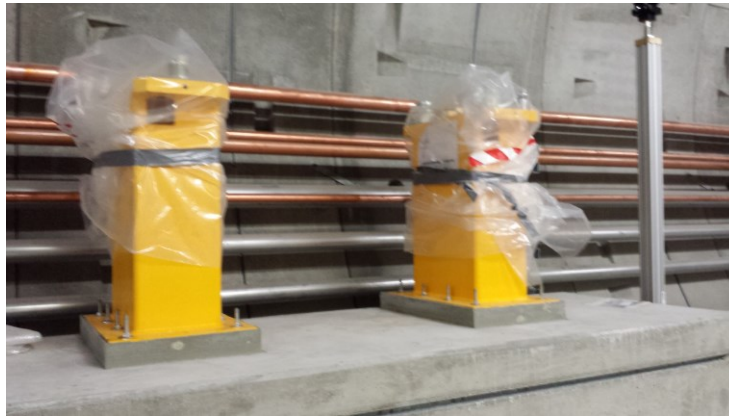




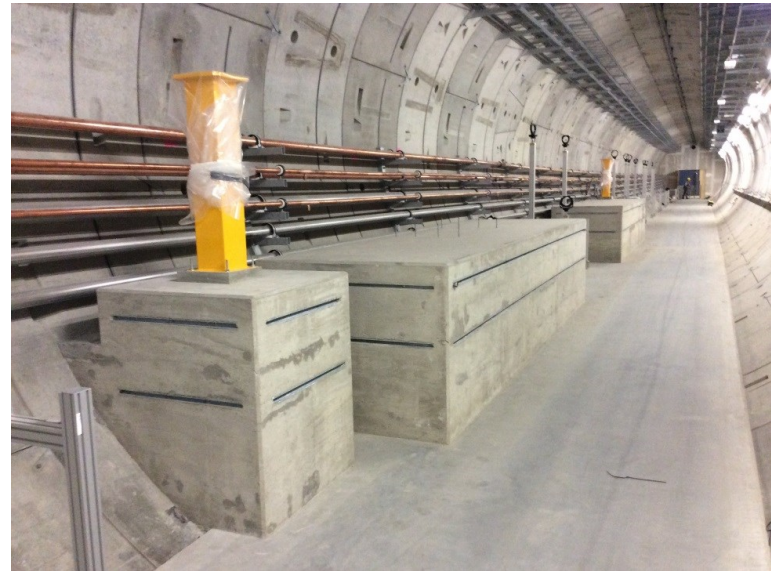
# Grouting of diagnostic supports in XTD2



Steel support pillars for 2D-Imager-SR

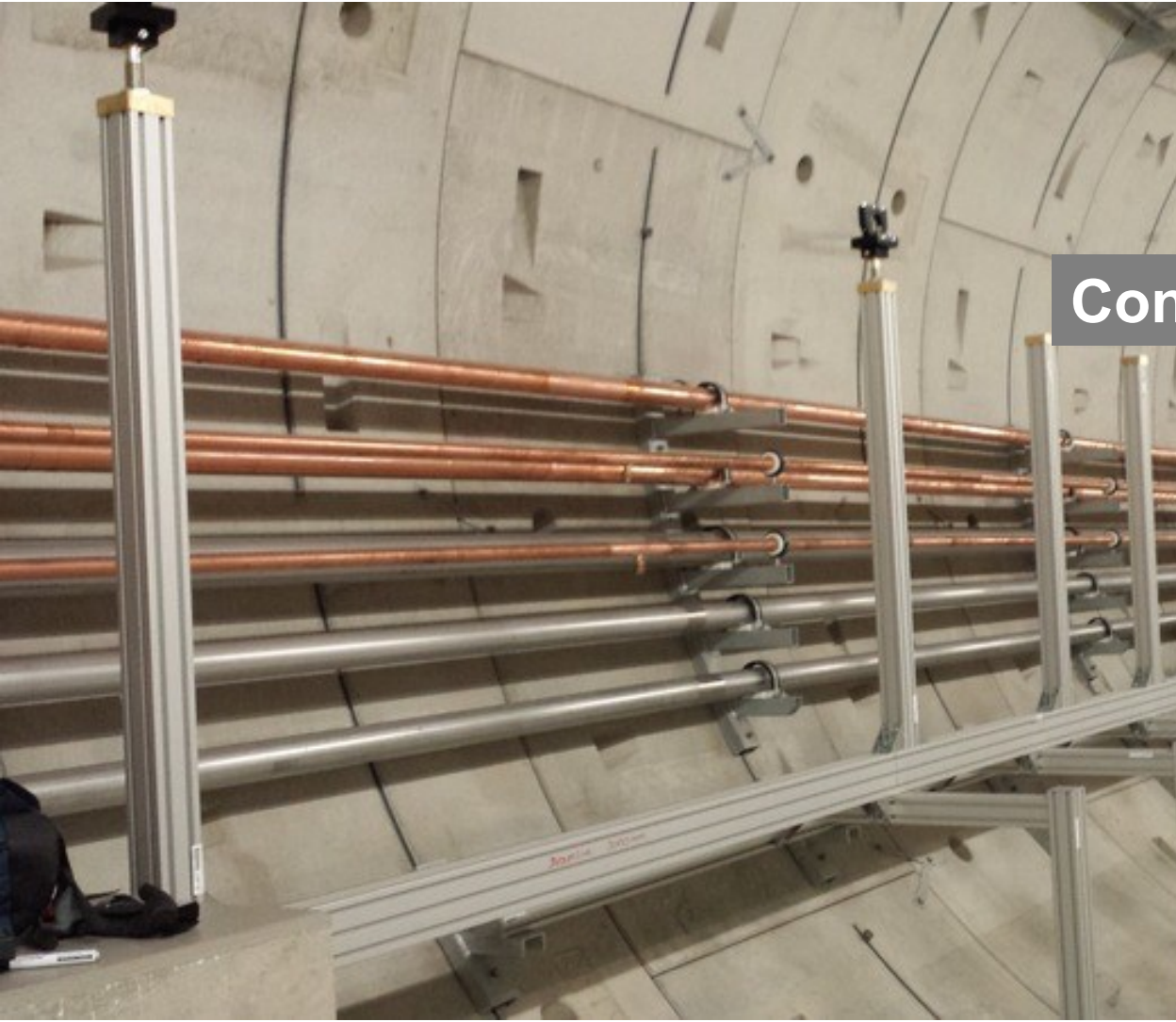
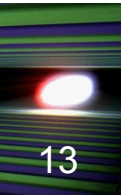


Support for XGM



2D-Imager-FEL and Pop-In-Type II-45

# November: Tunnel cleaning in XTD2 to prepare for vacuum installation



Condition after cleaning

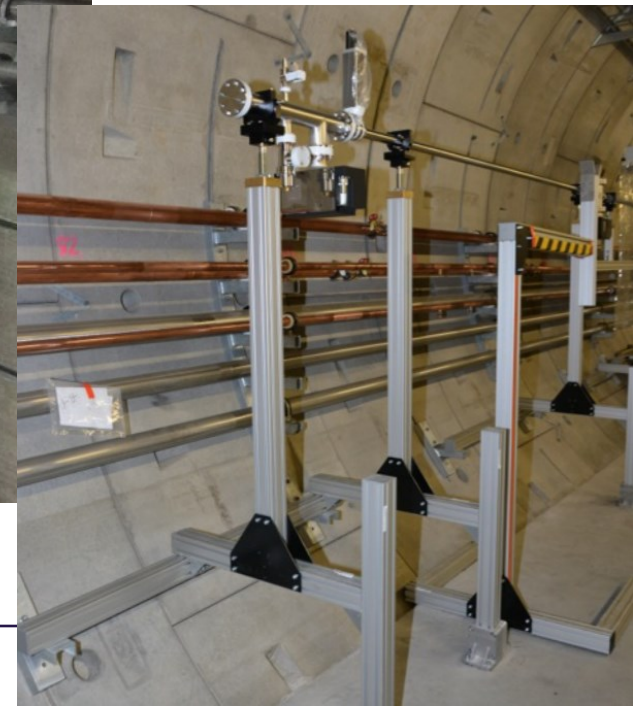




# First component installed on Nov 28

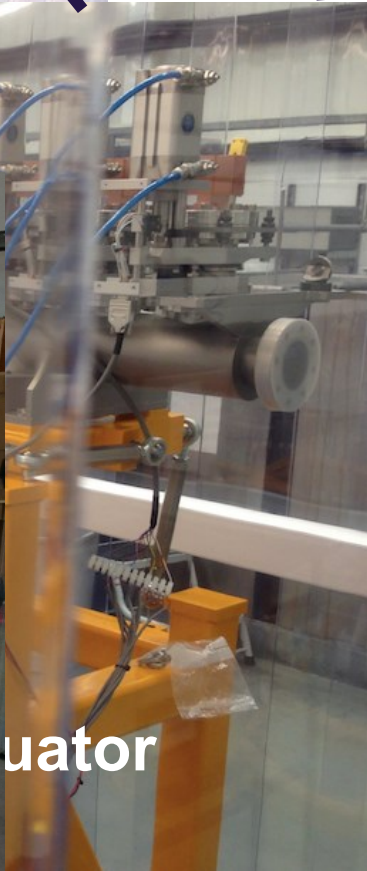


Dec 2014:  
Start UHV beam  
transport installation

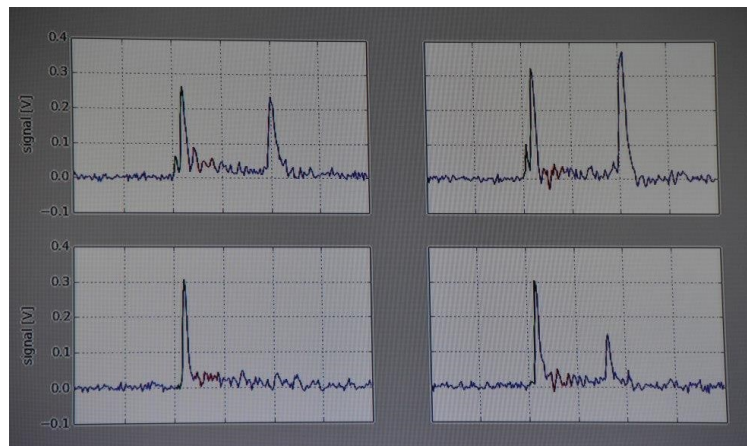
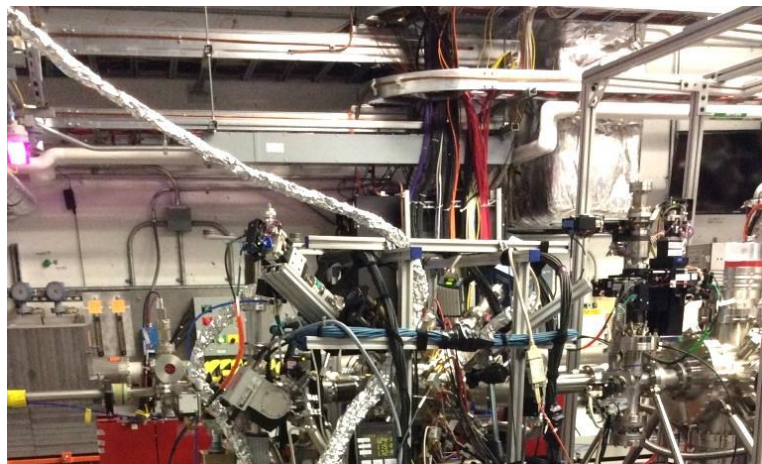




# Next items to be installed

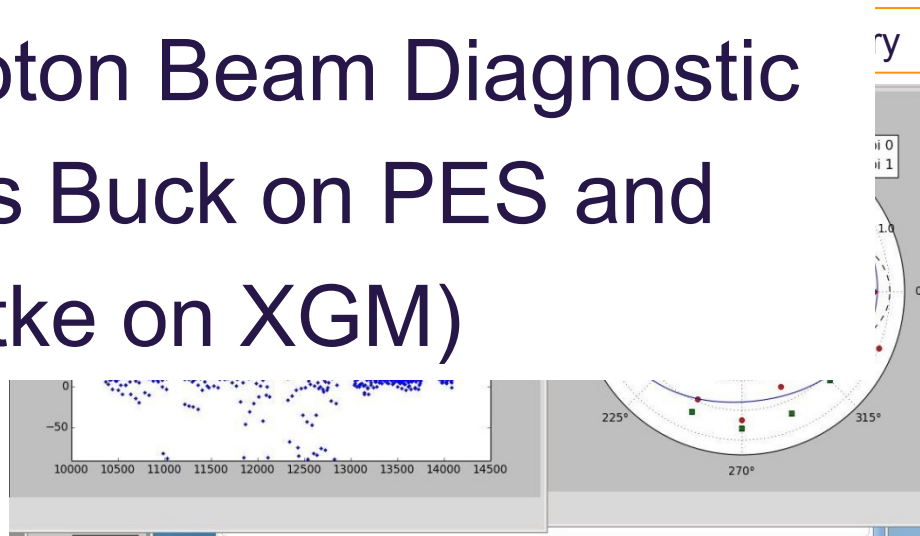


# Test of Petra III P04-PES at LCLS



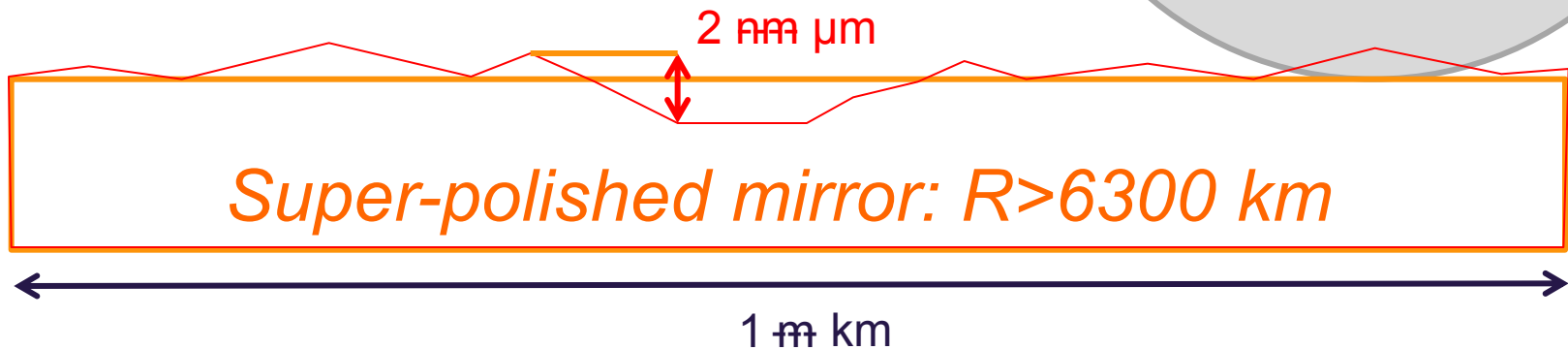
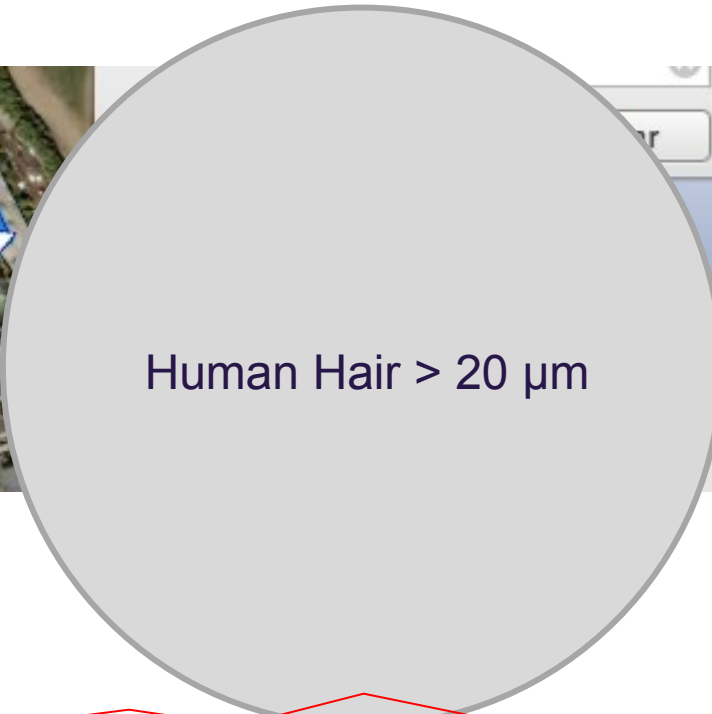
Tomorrow 14:00-18:30, building 61  
Workshop on Photon Beam Diagnostic  
(talks from Jens Buck on PES and  
Kai Tiedtke on XGM)

P04-PES in AMO hutch



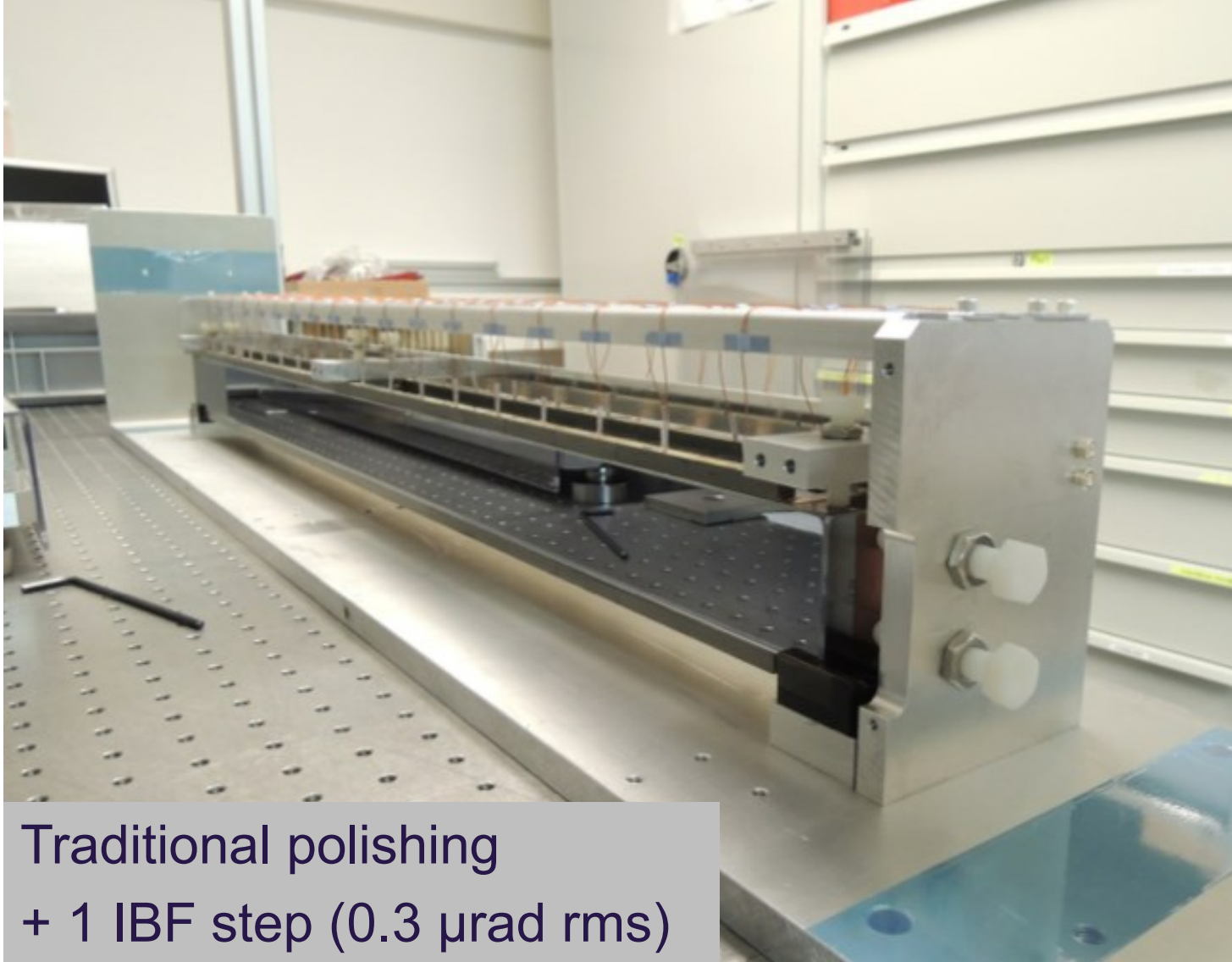
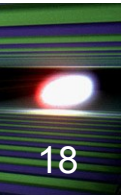


# X-ray mirrors: Profile error specification





# Prototype bimorph XFEL mirror (2013)



Traditional polishing  
+ 1 IBF step ( $0.3 \mu\text{rad rms}$ )





Frank Siewert  
HZB



# Contract on super-polishing of 10 mirrors (1 m long) with JTEC



Ueda-san, 9.10.14

2 pre-polished mirrors shipped in Nov 2014



# Metrology Lab in Petra III: 30 cm diameter Fizeau Interferometer delivered in November 2014

Maurizio  
Vannoni,

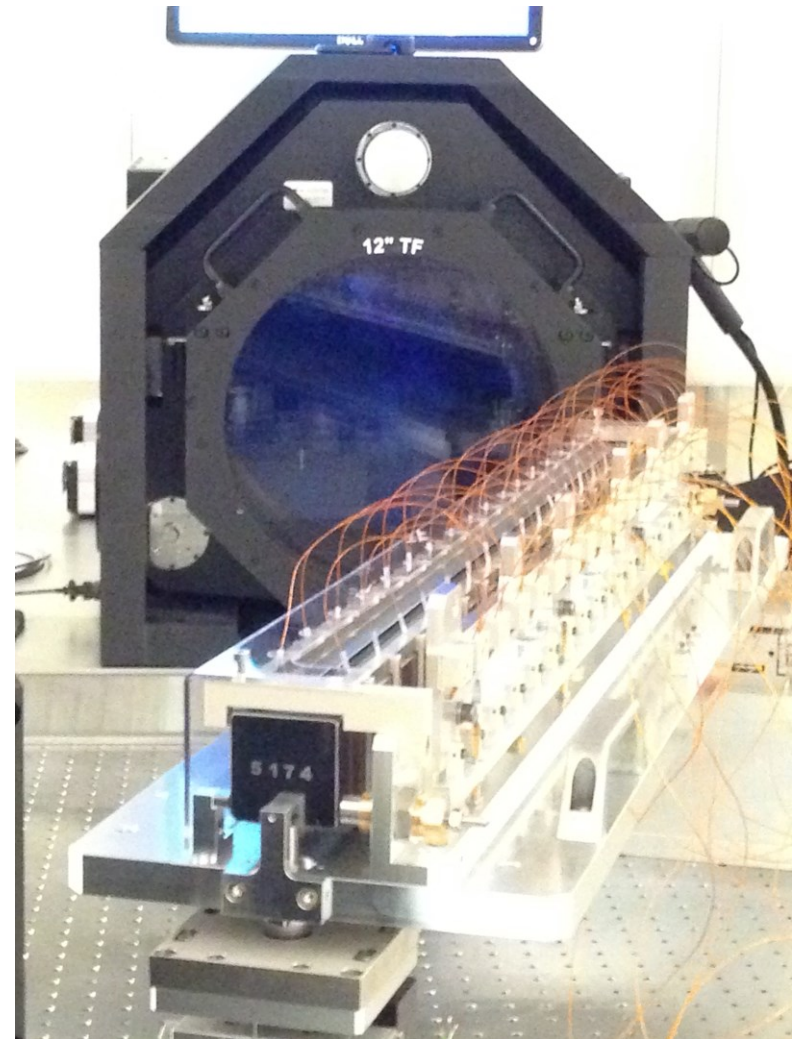


+ Idoia Freijo



## Current work at Metrology Lab:

- Commissioning and reference measurements
- Test of bimorph technology & mechanical bender
- Influence of mounting



2015:

- XTD2: Finish vacuum installation install E-racks
- XTD9: Drill holes, orbital welding, installation
- XTD10: Start of installation
- Receive first super polished mirrors

2016

- Installation SASE2 (XTD1 & XTD6)
- Close tunnels



Thank you for your  
attention!



Diagnostics (WP74)



Optics + Beam Transport (WP73)



Diagnostics (DESY)